Research Article

A Decomposition Heuristic for the Maximal Covering Location Problem

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This paper proposes a cluster partitioning technique to calculate improved upper bounds to the optimal solution of maximal covering location problems. Given a covering distance, a graph is built considering as vertices the potential facility locations, and with an edge connecting each pair of facilities that attend a same client. Coupling constraints, corresponding to some edges of this graph, are identified and relaxed in the Lagrangean way, resulting in disconnected subgraphs representing smaller subproblems that are computationally easier to solve by exact methods. The proposed technique is compared to the classical approach, using real data and instances from the available literature.

1. Introduction

The covering class of facility location problems deals with the maximum distance between any client and the facility designed to attend an associated demand. These problems are known as covering problems and the maximum service distance is known as covering distance. The Set Covering Problem [1] determines the minimal number of facilities that are necessary to attend all clients, for a given covering distance. Due to formulation restrictions, this model does not consider the individual demand of each client. In addition, the number of needed facilities can be large, incurring high fixed installation costs. An alternative formulation considers the installation of a limited number of facilities, even if this amount is unable to attend the total demand. In this formulation, the condition that all clients must be served is relaxed and the objective is changed to locate p facilities such that the most part of the existing demand can be attended, for a given covering distance. This model corresponds to the Maximal Covering Location Problem (MCLP).

Covering models are often found in problems of public organizations for the location of emergency services. Early techniques for solving the MCLP tried to obtain integer solutions from the linear relaxation equivalent of the model proposed by Church and ReVelle [2]. This pioneer work formalizes the MCLP and presents a greedy heuristic based on vertices exchange.

MCLP applications range from emergency services [3, 4], hierarchical health services [5], air pollution control [6], to congested systems [7–9]. Solution methods for the MCLP include the linear programming relaxation [2], greedy heuristics [10], and Lagrangean relaxation [11]. Lorena and Pereira [12] report results obtained with a Lagrangean/surrogate heuristic using a subgradient optimization method, in complement to the dissociated Lagrangean and surrogate heuristics presented in [13]. Arakaki and Lorena [14] present a constructive genetic algorithm to solve real case instances with up to 500 vertices. Surveys can be found in [15–18].

In this paper is presented a cluster relaxation technique to solve large-scale maximal covering location problems. The proposed approach requires the identification of a graph related to a set of constraints. If some of these constraints are relaxed, this graph can be partitioned into subgraphs (clusters), corresponding to smaller problems that can be solved independently.

This paper is organized as follows. Section 2 presents a decomposition approach to obtain improved upper bounds to the optimal solution of maximal covering location problems. Section 3 describes computational results. Some conclusions are given in Section 4.

2. The Proposed Approach for the MCLP

The MCLP was formulated in [2] as the following 0-1 linear programming problem:

(MCLP)
$$v(MCLP) = Max \sum_{i \in N} w_i x_i$$
 (2.1)

subject to
$$\sum_{j \in S_i} y_j \ge x_i, \quad \forall i \in N,$$
 (2.2)

$$\sum_{j \in M} y_j = p, \tag{2.3}$$

$$x_i \in \{0,1\}, \quad \forall i \in N, \tag{2.4}$$

$$y_j \in \{0,1\}, \quad \forall j \in M, \tag{2.5}$$

where

- (i) $M = \{1, 2, ..., m\}$ is the set of potential facility locations;
- (ii) $N = \{1, 2, ..., n\}$ is the set of clients to be covered;
- (iii) $D = [d_{ij}]$ is the Euclidean distance matrix between each pair of nodes $i \in N$ and $j \in M$;
- (iv) *U* is the covering distance;
- (v) $S_i = \{j \in M \mid d_{ij} \leq U\}$ is the set of facilities that can attend each client $i \in N$;
- (vi) w_i is the demand (a positive integer value) for each client $i \in N$;

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Figure 1: A MCLP instance.

- (vii) *p* is the number of facilities to be located;
- (viii) x_i is a decision variable, with $x_i = 1$ if the demand of the client *i* is covered, and $x_i = 0$, otherwise;
 - (ix) y_j is a decision variable, with $y_j = 1$ if a facility was installed at the location j, and $y_j = 0$, otherwise.

The objective function maximizes the covered demand. Constraints (2.2) state that a client will be covered if there is at least one facility located within the covering distance. Constraint (2.3) limits to exactly p the number of located facilities and (2.4) and (2.5) express the binary conditions.

The traditional Lagrangean relaxation approach [11] relaxes the set of constraints (2.2) with a vector μ of multipliers $\mu_i \ge 0$, $i \in N$, obtaining

$$(LR_{\mu}) \qquad \qquad v(LR_{\mu}) = Max \sum_{i \in N} (w_i - \mu_i) x_i + \sum_{i \in N} \sum_{j \in S_i} \mu_i y_j \qquad (2.6)$$

subject to (2.3), (2.4), and (2.5).

It is easy to see by the integrality property that $v(LR_{\mu}) \ge v(MCLP)$ and the Lagrangean bound cannot be better than the linear relaxation of (MCLP).

In this paper, a decomposition approach based on the Lagrangean relaxation with clusters (LagClus) of Ribeiro and Lorena [19–22] is presented. LagClus is a stronger relaxation that can be useful for several theoretical and practical large-scale problems. The first application of the LagClus was performed on point-feature instances. Later, Ribeiro and Lorena applied this relaxation on pallet loading instances obtaining good results. Besides, the authors proposed a column generation for that problem using this cluster relaxation idea. Another interesting application was performed on wood pulp stowage context. This problem consists of arranging items into holds of dedicated maritime international ships. Recently, [23] applied the LagClus to uncapacitated facility location instances providing better bounds than the ones presented in the literature for a set of difficult instances.

Consider the MCLP instance represented in Figure 1, where the dots correspond to the clients to be covered ($N = \{1, ..., 12\}$) and the small squares correspond to the potential facility locations ($M = \{1, ..., 7\}$). In this figure, the values in parenthesis are the demand

values w_i , for all $i \in N$. For the chosen covering distance, the sets S_i , for all $i \in N$, are defined as follows:

$$S_{1} = \{1\}, \qquad S_{4} = \{4\}, \qquad S_{7} = \{2,6\}, \qquad S_{10} = \{4\},$$

$$S_{2} = \{1\}, \qquad S_{5} = \{3,4\}, \qquad S_{8} = \{2,5,6\}, \qquad S_{11} = \{5,7\},$$

$$S_{3} = \{1,2\}, \qquad S_{6} = \{1,2,3,5\}, \qquad S_{9} = \{3,4,7\}, \qquad S_{12} = \{7\}.$$

$$(2.7)$$

Assuming the number of facilities to be installed as p = 3, this instance can be formulated as

v(MCLP) =	$= \operatorname{Max} 3x_1 + x_2 + 2x_3 + 4x_4 + 5x_5 + 2x_6 + 3x_7 + 7x_8 + x_9 + x_{10} + 2x_{11} + 2x_{12}$	(2.8)
subject to	$y_1 \ge x_1$	(2.9)
	$y_1 \ge x_2$,	(2.10)
	$y_1+y_2\geq x_3,$	(2.11)
	$y_4 \ge x_4$,	(2.12)
	$y_3+y_4\geq x_5,$	(2.13)
	$y_1 + y_2 + y_3 + y_5 \ge x_6$,	(2.14)
	$y_2+y_6\geq x_7,$	(2.15)
	$y_2 + y_5 + y_6 \ge x_8,$	(2.16)
	$y_3 + y_4 + y_7 \ge x_9,$	(2.17)
	$y_4 \ge x_{10}$,	(2.18)
	$y_5+y_7\geq x_{11},$	(2.19)
	$y_7 \ge x_{12}$,	(2.20)
	$y_1 + y_2 + y_3 + y_4 + y_5 + y_6 + y_7 = 3,$	(2.21)
	$x_i \in \{0,1\}, \forall i \in N,$	(2.22)
	$y_i \in \{0,1\}, \forall i \in M.$	(2.23)

$$g_j = (1, \alpha_j), \quad j = \alpha_j$$

The proposed approach considers the MCLP as a *covering graph*, which is defined as follows.

Let G(M, A) be a graph where M is the set of vertices corresponding to the potential facility locations and $A = \{(p,q) : p \text{ and } q \in S_i, i = 1,...,N\}$ is the set of edges. So, in a covering graph there exists an edge (p,q) connecting two potential facility locations, if p and q share, at least, one covered client. Figure 2 shows the covering graph associated with the above MCLP instance.

It is easy to note that the edges in a covering graph are related to the set of constraints (2.2) in the MCLP formulation. For example, the edges shown in Figure 2 correspond to the constraints (2.11), (2.13)-(2.17), and (2.19).



Figure 2: A covering graph.



Figure 3: Partitioning a covering graph.

Now, consider that a covering graph is partitioned in some way. Figure 3(a) shows a possible partition. If the edges (1,3), (2,3), (3,5), and (5,7) are removed from the graph, two subgraphs are obtained, as shown in Figure 3(b).

This partition corresponds to relax in the Lagrangean way the constraints (2.14) and (2.19) of the MCLP formulation, using Lagrangean multipliers λ_6 and λ_{11} , respectively. If constraint (2.3) is also relaxed with Lagrangean multiplier μ , the relaxed problem will be

$$v(\text{MCLP}_R) = \text{Max} \, 3x_1 + x_2 + 2x_3 + 4x_4 + 5x_5 + 2x_6 + 3x_7 + 7x_8 + x_9 + x_{10} + 2x_{11} + 2x_{12} + \lambda_6 (y_1 + y_2 + y_3 + y_5 - x_6) + \lambda_{11} (y_5 + y_7 - x_{11}) + \mu (y_1 + y_2 + y_3 + y_4 + y_5 + y_6 + y_7 - 3)$$
(2.24)

subject to (2.9)-(2.13), (2.15)-(2.18), (2.20), (2.22), (2.23), and

$$\lambda_6, \lambda_{11} \ge 0,$$

$$\mu \in R.$$
 (2.25)

The objective function can now be rewritten as

$$v(\text{MCLP}_R) = \text{Max} \, 3x_1 + x_2 + 2x_3 + 4x_4 + 5x_5 + (2 - \lambda_6)x_6 + 3x_7 + 7x_8 + x_9 + x_{10} + (2 - \lambda_{11})x_{11} + 2x_{12} + (\lambda_6 + \mu)y_1 + (\lambda_6 + \mu)y_2 + (\lambda_6 + \mu)y_3$$
(2.26)
+ $\mu y_4 + (\lambda_6 + \lambda_{11} + \mu)y_5 + \mu y_6 + (\lambda_{11} + \mu)y_7 - 3\mu.$

Then, the problem can be decomposed in two subproblems:

$$v(\text{MCLP}_R) = v(\text{SP}_1) + v(\text{SP}_2) + (2 - \lambda_6)x_6 + (2 - \lambda_{11})x_{11} - 3\mu,$$
(2.27)

where

$$v(SP_1) = Max 3x_1 + x_2 + 2x_3 + 3x_7 + 7x_8 + (\lambda_6 + \mu)y_1 + (\lambda_6 + \mu)y_2 + (\lambda_6 + \lambda_{11} + \mu)y_5 + \mu y_6$$
(2.28)

subject to (2.9)-(2.11), (2.15), (2.16), (2.22), (2.23), and

$$\lambda_6, \lambda_{11} \ge 0,$$

$$\mu \in R,$$
(2.29)

and

$$v(SP_2) = Max 4x_4 + 5x_5 + x_9 + x_{10} + 2x_{12} + (\lambda_6 + \mu)y_3 + \mu y_4 + (\lambda_{11} + \mu)y_7$$
(2.30)

subject to (2.12), (2.13), (2.17), (2.18), (2.20), (2.22), (2.23), and

$$\lambda_6, \lambda_{11} \ge 0,$$

$$\mu \in R.$$
(2.31)

Note that these subproblems correspond to the following clusters (which are associated with the subgraphs of the covering graph):

- (i) Cluster 1: $M_1 = \{1, 2, 3, 7, 8\}$ and $N_1 = \{1, 2, 5, 6\}$;
- (ii) Cluster 2: $M_2 = \{4, 5, 6, 9, 10, 11, 12\}$ and $N_2 = \{3, 4, 7\}$.

The resulting Lagrangean relaxation does not have the integrality property, being stronger than (LR_{μ}) of Galvão and ReVelle [11]. As the clusters are smaller than the original covering graph, exact methods can be employed to solve each corresponding subproblem, obtaining better quality bounds in shorter computational times.

For the above example, one can apply a subgradient optimization method in order to determine the values of the dual variables λ_6 , λ_{11} , and μ . At each iteration of this method,

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the values of the dual variables are used to update the coefficients of the objective function of each subproblem, which can be solved by exact methods.

It is interesting to observe that, due to the relaxation of constraints (2.14) and (2.19), the variables x_6 and x_{11} disappeared from the formulations of the subproblems. According to the objective function (2.27) their values will be set as 0 or 1, depending on their respective coefficient at each iteration:

$$x_{i} = \begin{cases} 1, & \text{if } w_{i} - \lambda_{i} > 0, \\ 0, & \text{otherwise} \end{cases}$$
(2.32)

for all $i \in I = \{i \in N \mid \text{constraint } (2.2) \text{ containing variable } x_i \text{ is relaxed} \}.$

Therefore, the proposed decomposition approach can be established in the following steps.

- (a) Build a covering graph G(M, A) corresponding to the MCLP.
- (b) Apply a graph partitioning heuristic to divide the covering graph *G* into *k* clusters. The MCLP can be written through the objective function defined in (2.1) subject to (2.2)-(2.5) where the constraints (2.2) are now divided into two groups: one with constraints corresponding to intracluster edges and other formed by constraints that correspond to edges connecting the clusters.
- (c) Using distinct nonnegative multipliers, relax in the Lagrangean way the constraints corresponding to the edges connecting the clusters (defining the set *I*) and also relax constraint (2.3).
- (d) The resulting Lagrangean relaxation is decomposed into k subproblems.
- (e) Apply the standard subgradient method in order to optimize the dual variables λ and μ .

The subgradient method used in the step (e) can be written as follows.

Set, initially,

$$\lambda_{i} = \begin{cases} w_{i}, & \text{if } i \in I, \\ 0, & \text{otherwise}, \end{cases}$$

$$\mu = 0, \qquad (2.33)$$

$$\theta = 2, \\
LB = -\infty, \\
UB = +\infty, \end{cases}$$

While (the stop conditions are not satisfied) do the following

Solve subproblems SP_k for *x* and *y*, using the current values of λ and μ . Calculate

$$v(\text{MCLP}_R) = \sum_k v(\text{SP}_k) + \sum_{i \in I} \max\{0, (w_i - \lambda_i)\} - p\mu.$$
(2.34)

Update UB = min{UB, $v(MCLP_R)$ }.

If $\sum_{j \in N} y_j = p$ (a feasible solution for MCLP is found), then do the following.

Calculate v(MCLP) using the obtained values for x and y.

Update LB = max{LB, v(MCLP)}.

Calculate

$$g_i^{\lambda} = x_i - \sum_{j \in S_i} y_j, \quad i \in I,$$

$$g^{\mu} = p - \sum_{j \in N} y_j.$$
(2.35)

Update the step size θ .

Update

$$\lambda_{i} = \min\left\{0, \lambda_{i} + \theta g_{i}^{\lambda}\right\}, \quad i \in I,$$

$$\mu = \mu + \theta g^{\mu}.$$
(2.36)

End-While.

The step size θ used in this algorithm is the one proposed in [24], beginning with θ = 2 and halving it whenever the upper bound does not decrease for a certain number of successive iterations. The stopping tests used are the following:

- (a) $\theta \le 0.005$, or
- (b) UB LB < 1, or

(c) the subgradient vector $g = [g_i^{\lambda}, g^{\mu}] = 0$.

3. Computational Results

The LagClus algorithm was coded in C and the tests were conducted on a notebook with Intel Core 2 Duo 2.0 GHz processor and 2.0 GB RAM, running Windows XP (Service Pack 3), and ILOG CPLEX 10.1.1 [25]. The data were obtained from TSPLIB PCB3038 [26] and real case instances for facility location problems in São José dos Campos city, Brazil (available for download at http://www.lac.inpe.br/~lorena/instancias.html).

For the graph partitioning task was used the well-known METIS heuristic for graph partitioning problems [27], with default values. Given a covering graph G and a predefined number k of clusters, METIS divides the graph in k clusters minimizing the number of edges with terminations in different clusters.

The results obtained are shown in Tables 1 to 3. These tables use the following legend in the columns

- (i) *k*: number of clusters;
- (ii) *n*: number of potential facilities locations and clients to be covered;
- (iii) *p*: number of facilities to be installed;
- (iv) Optimal: optimal solution of the corresponding MCLP obtained by CPLEX;
- (v) *GapLP*: linear relaxation gap provided by CPLEX (in percentage);

						<i>k</i> = 10				<i>k</i> = 50			
п	р	Optimal	GapLP	CPU	Cuts	Gap	CPUSeq	CPUPar	Cuts	Gap	CPUSeq	CPUPar	
324	20	7302	0.000	0.015		0.000	2.543	2.537		0.000	9.875	9.739	
	30	9127	0.027	0.047		0.027	24.650	24.635		0.027	44.596	41.101	
	40	10443	0.156	0.188		0.108	25.985	25.969		0.157	45.122	42.353	
	50	11397	0.180	0.391	296	0.138	24.452	24.422	1449	0.195	43.748	43.459	
	60	11991	0.184	0.235		0.024	44.514	44.421		0.221	48.049	47.909	
	80	12152	0.000	0.031		0.000	8.876	8.816		0.003	109.129	108.115	
	108	12152	0.000	0.016		0.000	1.595	1.595		2.977	26.533	26.487	
	40	13340	0.000	0.047		0.000	3.453	3.361	804	0.000	17.186	11.499	
	50	14773	0.014	0.047		0.000	4.938	4.514		0.014	59.019	36.293	
	60	15919	0.048	0.063		0.000	8.233	7.243		0.048	57.157	34.737	
500	70	16908	0.000	0.031	108	0.000	3.723	3.370		0.000	22.891	14.421	
500	80	17749	0.000	0.015	100	0.000	5.406	4.766		0.000	26.686	16.697	
	100	18912	0.098	0.109		0.000	10.276	7.171		0.056	62.071	37.748	
	130	19664	0.041	0.297		0.015	30.827	24.588		0.041	69.934	43.373	
	167	19706	0.005	0.047		0.003	14.600	14.235		0.005	46.078	35.414	
	80	23325	0.055	0.140		0.003	45.564	21.880		0.061	85.922	45.819	
	90	24455	0.123	0.266		0.041	56.388	24.747		0.143	87.797	47.001	
	100	25435	0.127	0.344		0.012	87.279	34.481		0.140	96.124	52.060	
818	120	26982	0.084	0.297	166	0.015	69.658	31.368	1649	0.062	105.547	54.658	
010	140	28002	0.140	0.359	100	0.095	52.966	26.271		0.128	121.127	63.713	
	160	28699	0.128	0.391		0.107	58.453	24.904		0.126	96.017	50.828	
	200	29153	0.018	0.234		0.011	61.531	28.301		0.039	253.908	135.048	
	273	29168	0.000	0.031		0.000	3.343	2.545		0.554	46.766	37.178	

Table 1: Computation times for SJC instances, U = 150.

- (vi) *CPU*: computing time of the corresponding optimal solution obtained by CPLEX (in seconds);
- (vii) Cuts: number of relaxed constraints;
- (viii) $Gap = 100\% \times (UB Optimal) / Optimal;$
- (ix) CPUSeq: sum of the computing times for every cluster, at each iteration (in seconds);
- (x) *CPUPar*: the largest computing time for a cluster, at each iteration (in seconds).

The values marked with an asterisk in Table 3 denote instances where CPLEX failed to produce an optimal solution within the time limit of 20000 seconds. The presented figures are suboptimal values.

From these results one can observe that the smaller the number of clusters is, the better are the upper bounds obtained (smaller are the gaps). On the other hand, as the number of clusters increases, the computational effort for solving the subproblems is reduced.

In the results shown that for k = 10 (SJC instances) and k = 5 (TSPLIB PCB3038 instance), the gaps obtained for 92.3% of the instances (48 out of 52) are equal or smaller (values presented in bold face) than the gaps obtained by the linear relaxation, which demonstrates the effectiveness of the decomposition heuristic. However, improved gaps could be obtained by reducing the number of clusters, at the cost of larger computational times.

Therefore, as shown in Tables 1, 2, and 3, the bounds obtained by the proposed approach are better than the ones produced by the linear relaxation and, consequently,

						<i>k</i> = 10				<i>k</i> = 50			
п	р	Optimal	GapLP	СРИ	Cuts	Gap	CPUSeq	CPUPar	Cuts	Gap	CPUSeq	CPUPar	
324	20	9670	0.334	0.172		0.243	19.293	19.293		0.347	32.943	32.911	
	30	11737	0.087	0.484		0.060	28.943	28.943		0.094	69.959	69.959	
	40	12151	0.005	0.094		0.008	31.066	31.066		0.138	77.872	77.612	
	50	12152	0.000	0.015	980	0.000	9.926	9.926	3008	0.000	61.456	61.395	
	60	12152	0.000	0.047		0.000	4.575	4.575		0.000	14.376	14.376	
	80	12152	0.000	0.016		0.000	3.670	3.670		0.000	33.936	33.936	
	108	12152	0.000	0.031		0.248	11.343	11.343		0.001	897.830	893.405	
	40	17077	0.453	0.203		0.387	24.668	20.669		0.469	55.001	51.048	
	50	18361	0.014	0.109		0.003	39.109	32.248	2625	0.025	67.626	62.596	
	60	19153	0.035	0.063		0.005	52.639	35.363		0.112	85.374	76.578	
500	70	19551	0.110	1.078	657	0.069	43.946	29.817		0.170	76.671	68.721	
500	80	19703	0.013	0.156		0.008	35.495	27.927		0.150	102.056	95.253	
	100	19707	0.000	0.078		0.000	16.624	16.501		0.001	89.858	86.698	
	130	19707	0.000	0.047		0.000	1.986	1.864		0.001	26.546	25.809	
	167	19707	0.000	0.016		0.016	22.379	22.225		0.859	22.314	22.133	
	80	27945	0.070	0.203		0.069	57.835	27.423		0.121	147.155	115.605	
	90	28519	0.138	1.141		0.071	114.145	45.536		0.177	128.574	99.585	
	100	28910	0.103	1.391		0.036	88.885	33.153		0.175	101.875	80.758	
818	120	29165	0.002	1.234	840	0.002	55.710	31.180	4910	0.117	141.246	115.434	
	140	29168	0.000	0.125	010	0.000	11.643	8.940		0.021	171.961	143.737	
	160	29168	0.000	0.062		0.000	9.738	7.598		0.878	39.343	36.244	
	200	29168	0.000	0.032		0.000	5.762	4.610		0.847	37.205	34.871	
	273	29168	0.000	0.031		0.207	24.698	18.505		2.904	25.282	23.772	

Table 2: Computation times for SJC instances, *U* = 200.

Table 3: Computation times for TSPLIB PCB3038 instance, U = 400.

							<i>k</i> = 5		<i>k</i> = 10			
п	р	Optimal	GapLP	CPU	Cuts	Gap	CPUSeq	CPUPar	Cuts	Gap	CPUSeq	CPUPar
3038	17	125320	0.368	802.390	165579	0.205	843.838	235.541	291363	0.470	582.528	223.245
	18	130004	0.517	10265.016		0.372	817.076	283.400		0.712	634.402	243.747
	, 19	134262*	0.605	20000.049		0.382	1483.237	598.653		0.793	576.821	222.087
	20	139028*	0.698	20000.156		0.500	1712.078	798.911		0.973	628.288	236.767
	21	141279*	0.853	20000.094		0.654	3117.174	1448.730		1.128	646.765	243.302
	22	143809*	1.196	20000.123		0.992	6656.267	3094.410		1.598	615.783	231.525

by any Lagrangean relaxation as the ones presented in [11–13]. Nevertheless, comparing the values of the CPU times presented by this method and those presented by CPLEX, it is clear that the proposed decomposition approach is appropriate only for large-scale problems.

Comparing the values of *CPUSeq* and *CPUPar* for each value of *k*, it is also possible to note that *CPUPar* values are becoming relatively smaller than *CPUSeq* values as the size of the instances increases, indicating that the proposed decomposition approach can substantially reduce the time for solving large instances of MCLP in parallel (or multicore CPU) computers.

4. Conclusions

This paper presents a decomposition approach based on cluster partitioning to calculate improved upper bounds to the optimal solution of maximal covering location problems. The partitioning is based on the covering graph of potential facility locations that attend a same client. The corresponding coupling constraints are identified and some of them are relaxed in the Lagrangean way, resulting in subproblems that can be solved independently. Each subproblem represents a cluster smaller than the original problem and can be solved by exact methods in smaller computational times. Computational tests using real data and instances from the available literature were conducted and confirmed the effectiveness of the proposed approach.

An important characteristic of large-scale problems addressed by the proposed approach is the tradeoff between gap values and CPU times. Depending on the application, one may choose to sacrifice the quality of the bounds (increasing the number of clusters) in order to obtain shorter processing times. On the other hand, if quality is the issue, the processing times needed to solve instances with only a few clusters may be longer.

In this study, the number of clusters was fixed *a priori* and then the number of intercluster edges was minimized by the partitioning algorithm. In this way, for a chosen *k*, the number of relaxed constraints is minimized and, consequently, better bounds are obtained. The partitioning is clearly crucial and other choices could be considered, for example, minimize the maximal size of the clusters, so as to obtain the smallest possible subproblems. This has yet to be investigated.

The heuristic presented in this article can be used in a branch-and-bound exact method. As, in general, the upper bounds obtained with this heuristic are better than those obtained by the linear relaxation, one would expect many more nodes be pruned, with a possibly significant size reduction of the search tree.

Advances in applied mathematics and computer science have resulted in highperformance tools for mathematical programming, allowing tough optimization problems to be solved. However, as the problem size increases, the computational time may grow excessively, making the problem intractable even for the most efficient tools. In such a case an approach in which a large-scale problem is divided into a number of smaller-scale subproblems can be a nice solution possibility.

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